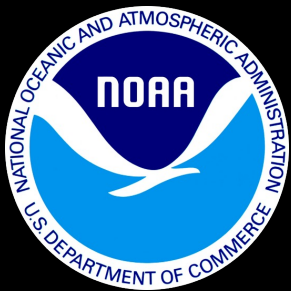


# Improvements to reference gas cylinder production and calibration at Scripps.

Tim Lueker, Ralph Keeling.

Scripps Institution of Oceanography



# Scripps standard gas program

- 1) The improved performance of our RIX air compressor (post rebuild).
- 2) The expansion of our filling station to include 4 more cylinder filling ports.
- 3) The performance of our new MEECO™ H<sub>2</sub>O analyzer.
- 4) Improved methodology for minor adjustments to concentrations.
- 5) Computerized database for cylinder records.
- 6) Cylinder inventory including calibration standard gas histories, analysis results and historical gas cylinder collection, with tagged cylinders for improved tracking and monitoring.
- 7) Our abilities to provide gases, including preparation and calibration of standard cylinders for field projects. Examples “LA megacities” and Barrow Alaska O<sub>2</sub>/N<sub>2</sub> field instrument.

Where are my **Precious** gases???





Fill 4 cylinders ( each 141 cu ft. or 4000 liter) per hour  
(N150 internal vol = 1.04 cu ft. or 29.5 liter)  
Fill 6 N265 (N265 = 243 cu ft. ) ~2.5 hours.

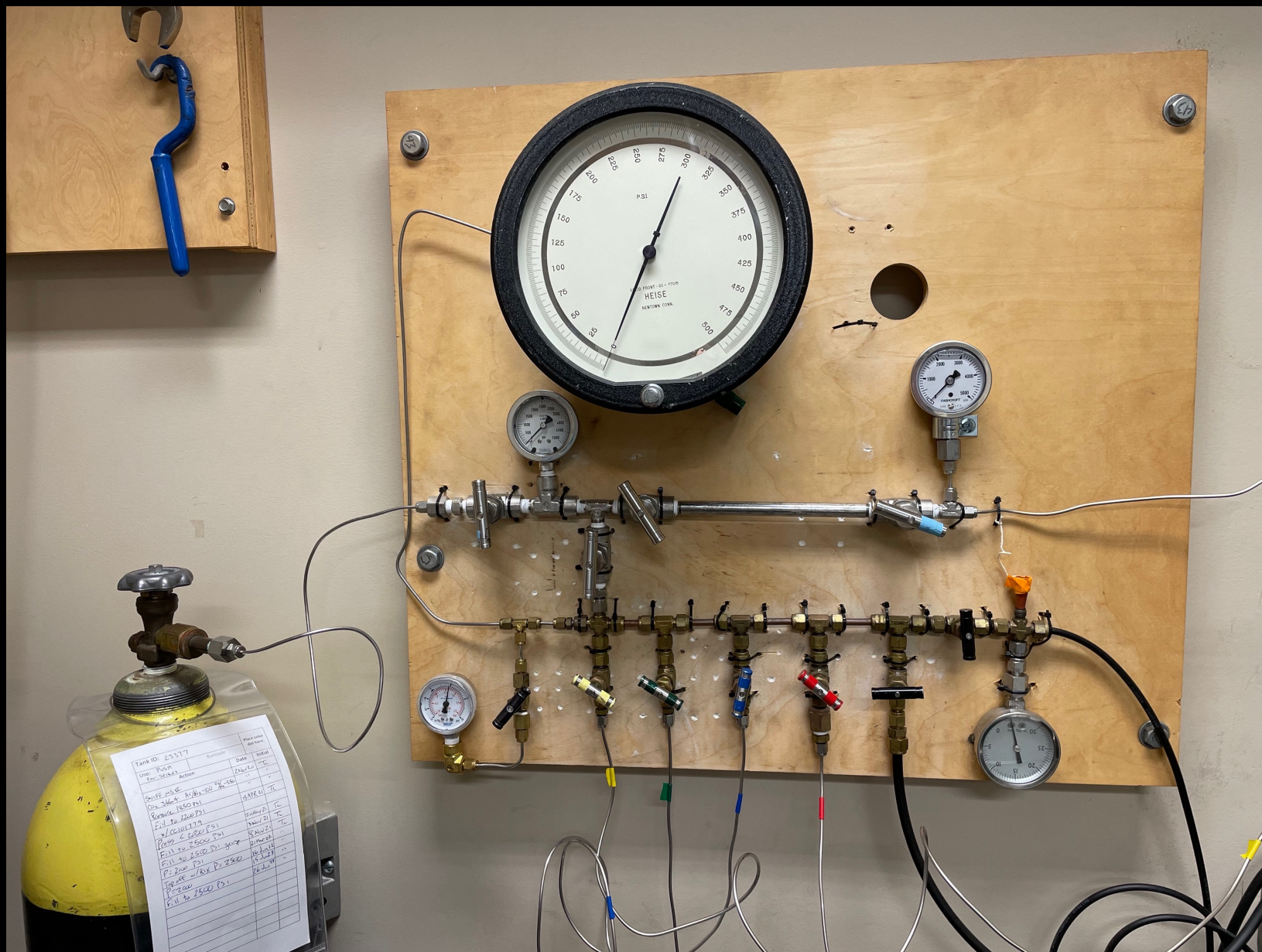


# Drying and mol sieve columns and Corblin (transfer) pump .





# Spiker volume (11.7cc) and gauge for addition of gases to cylinders.





Precise gauge allows differential mixing to give precise adjustments of gases .



# Cylinder filling, valving, mixing and preparation database.

SIO CYLINDER PROJECT records

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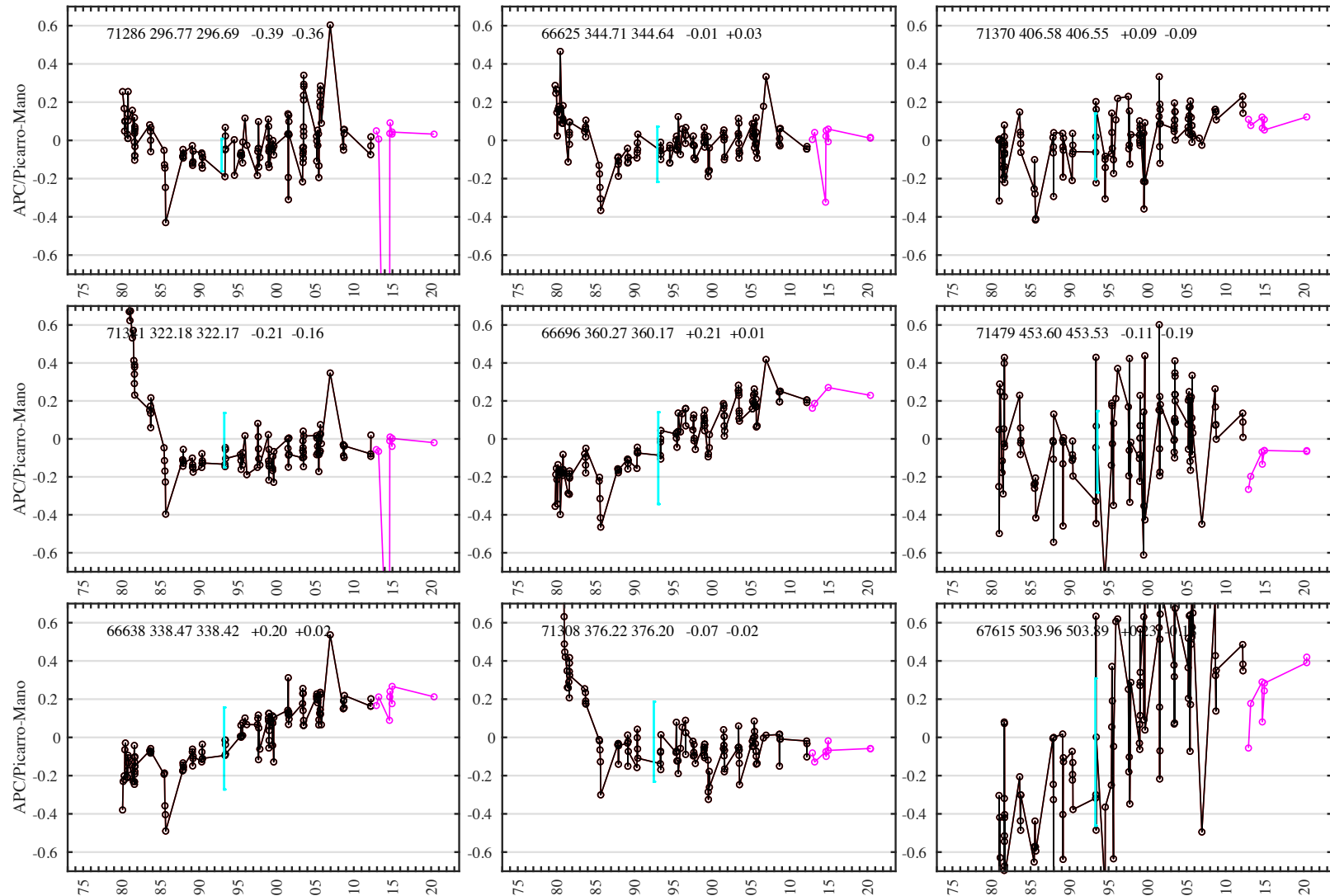
	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
1	DATE	TANK ID	OPERATOR	ACTIVITY	COL 1	COL 2	COL 3	START P	units	END P	units	NOTES	Garage Optical Test		
2					MgClO4	3A m.s.	3A m.s.						Dew Pt. Date	Dew Pt. (°C)	@ PSI
6	26-June-2023	nd12041	Tim Lueker	fill	y	n	n	1500		2200		filled on line 1			
7	26-June-2023	nd10340	Tim Lueker	fill	y	n	n	250		2200					
8	26-June-2023	2337	Tim Lueker	fill	y	n	n	2000		2500		push cylinder filled on line 2			
9	26-June-2023	cc173450	Tim Lueker	fill	y	n	n	<200		2000			26-June-2023	-46	2000
10	26-June-2023	cc101779	Tim Lueker	fill	y	n	n	0		2000		filled on line 5	26-June-2023	-37	1950
11	2-June-2023	nd16376	Tim Lueker	fill	y	n	n	0		2200		filled on line 3			
12	2-June-2023	nd20994	Tim Lueker	fill	y	n	n	0		2200		filled on line 5			
13	2-June-2023	cc173448	Tim Lueker	fill	y	n	n	100		2000		filled on line 6			
14	2-June-2023	nd28174	Tim Lueker	fill	y	n	n	0		2150		filled on line 6	2-June-2023	-40	2150
15	2-June-2023	nd01650	Tim Lueker	fill	y	n	n	0		2150		filled on line 4	2-June-2023	-40	2150
16	2-June-2023	nd02707	Tim Lueker	fill	y	n	n	0		2150		filled on line 5			
17	2-June-2023	nd16376	Tim Lueker	fill	y	n	n	0		2150		filled on line 3			
18	2-June-2023	nd28180	Tim Lueker	fill	y	n	n	0		2200		filled on line 2			
19	6-March-2023	cc748821	Tim Lueker	fill	y	n	n	H68 0	vac	2000		filled on line 6			
20	6-March-2023	cc748820	Tim Lueker	fill	y	n	n	0		2000		filled on line 5			
21	6-March-2023	cc748819	Tim Lueker	fill	y	n	n		evac	2000		filled on line 4			
22	6-March-2023	cc748825	Tim Lueker	fill	y	n	n		evac	2000		filled on line 3	6-Mar-2023	-40	2000
23	6-March-2023	cc748803	Tim Lueker	fill	y	n	n		evac	2000		filled on line 4			
24	6-March-2023	cc748818	Tim Lueker	fill	y	n	n	0		2000		filled on line 5	6-Mar-2023	-52	2000
25	6-March-2023	cc748823	Tim Lueker	fill	y	n	n		evac	2000		filled on line 6			
26	22-February-2023	nd28174	Tim Lueker	fill	y	n	n	<200		2200		filled on line 1			
27	22-February-2023	jb04057	Tim Lueker	fill	y	n	n	<200		2200		filled on line 4-6			
28	22-February-2023	cc173448	Tim Lueker	fill	y	n	n	<200		2000		filled on line 4-6	22-Feb-2023	-45	2000
29	22-February-2023	nd01660	Tim Lueker	fill	y	n	n	<200		2200		filled on line	22-Feb-2023	-47	2200
30	22-February-2023	nd20994	Tim Lueker	fill	y	n	n	<200		2200		filled on line 2			
31	22-February-2023	jb03368	Tim Lueker	fill	y	n	n	<200		2200		filled on line 4-6			

+ ≡ 133 RIX / Dewpoint 12 VALVING 28 CORBLIN EXTERNALLY PREPARED TANKS 37 SPIKE / EVAC / PURGE 42 He archive tanks < >



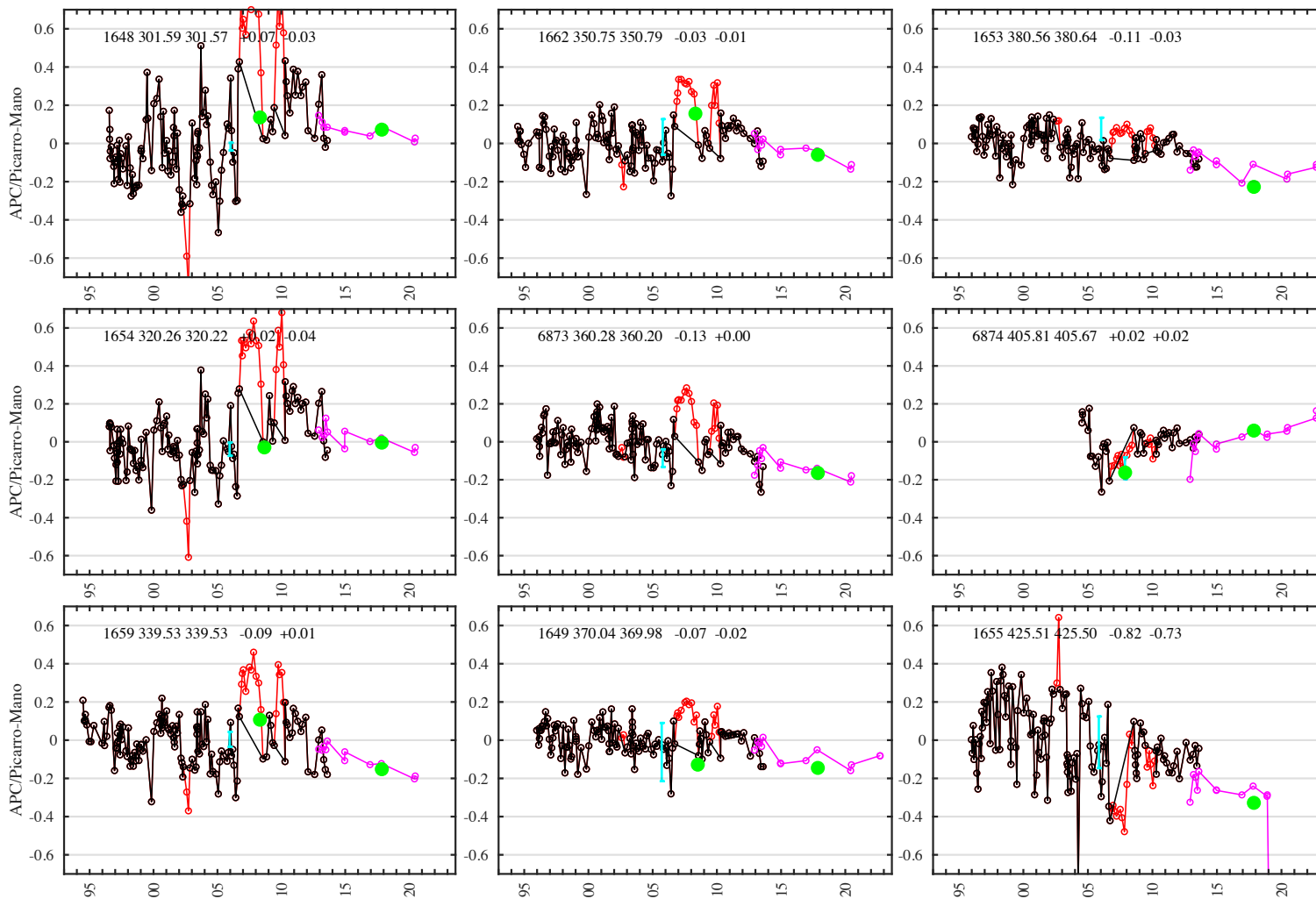
CO<sub>2</sub> standard cylinders  
White Stripes (1980s)  
I.R. Manos (1990s)  
High CO<sub>2</sub> (2020).



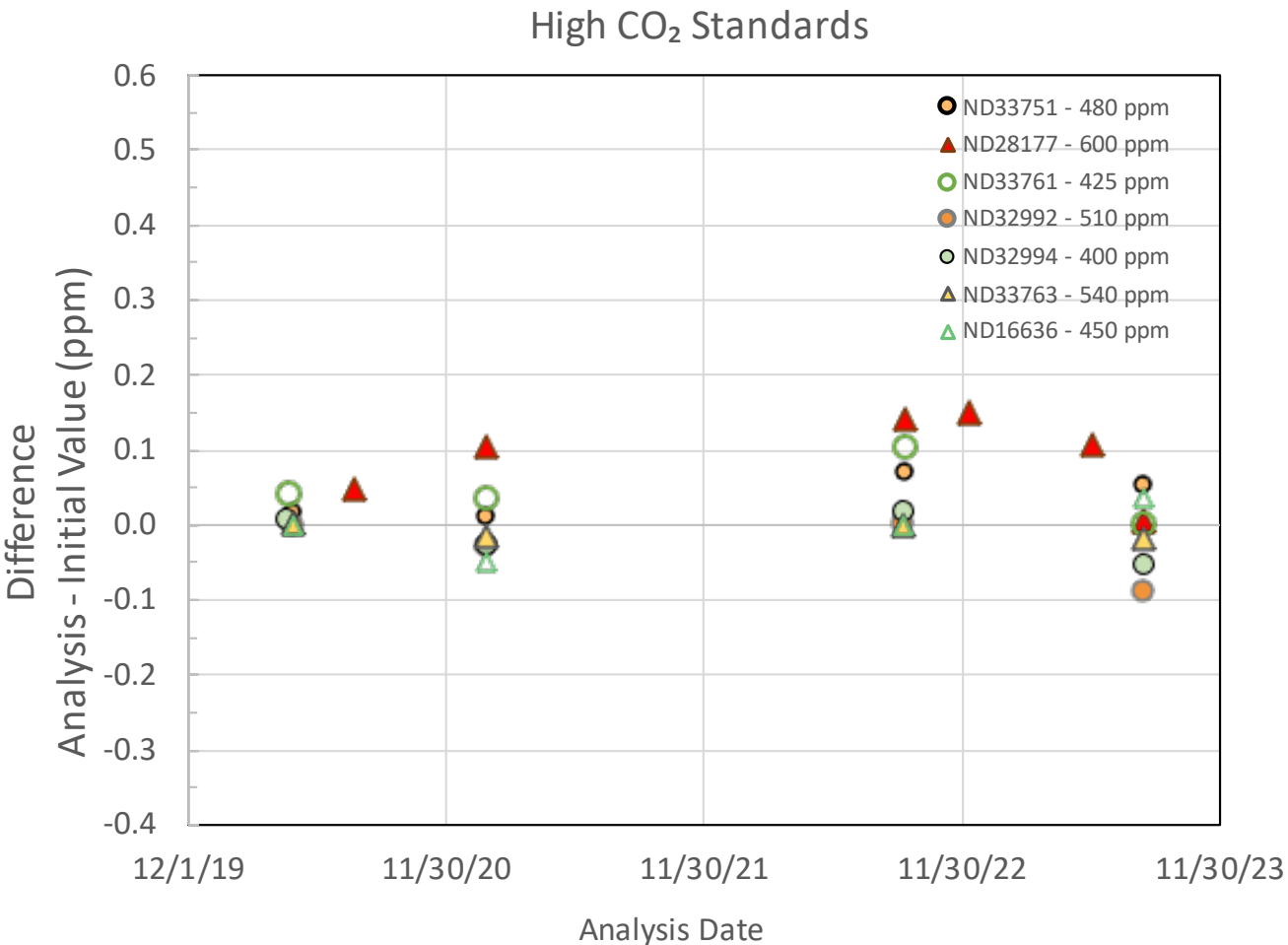


# Stability of IR mano CO<sub>2</sub> cylinders.

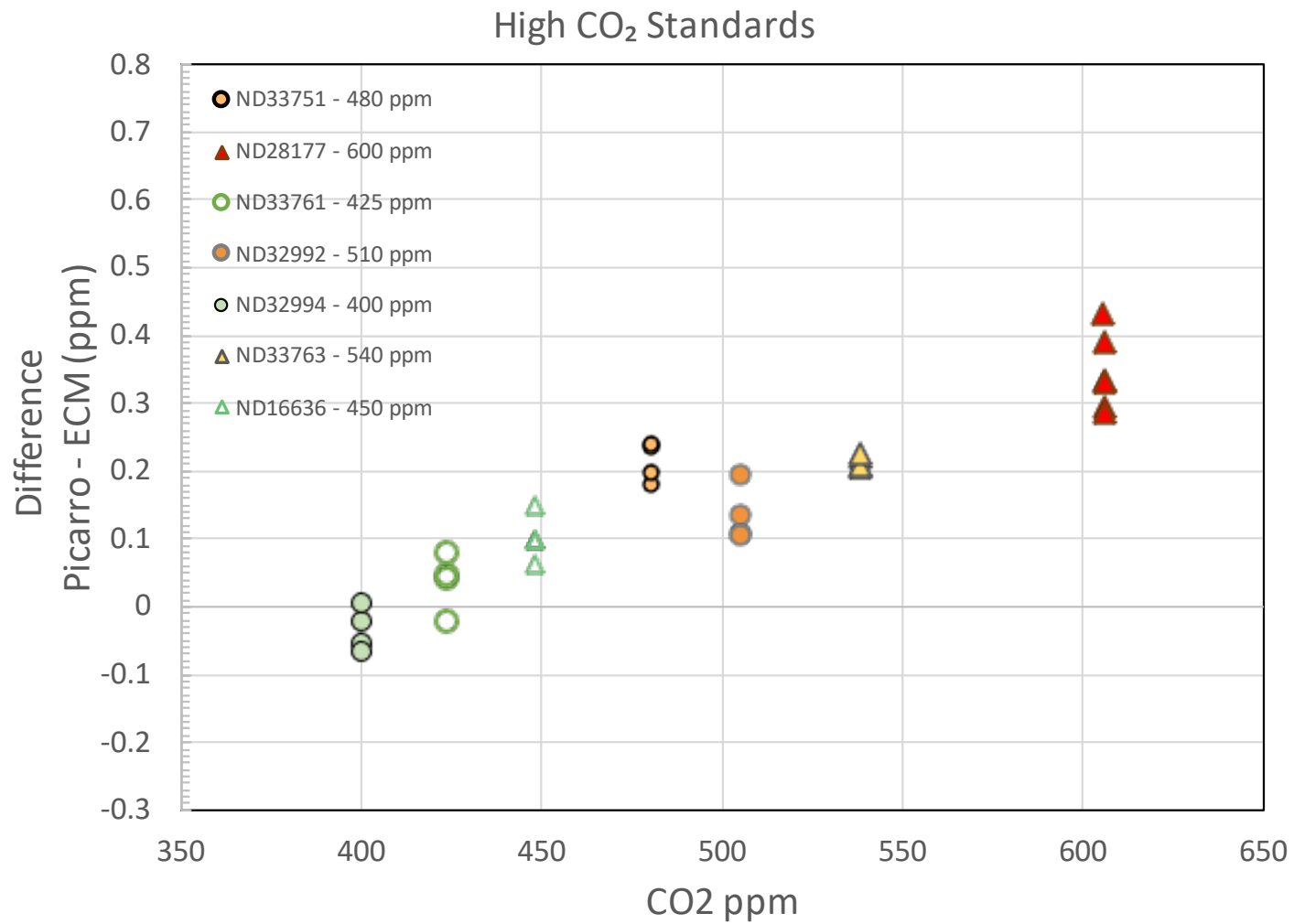
IRManos 12 17-Aug-2023 11:21:02 Black=APC Mag=Picarro Red=Flagged Cyan=Mano Green=ECM



# Stability of High CO<sub>2</sub> cylinders.



# High CO<sub>2</sub> cylinder Manometric Analyses.





# High CO<sub>2</sub> cylinder Manometric Analyses.

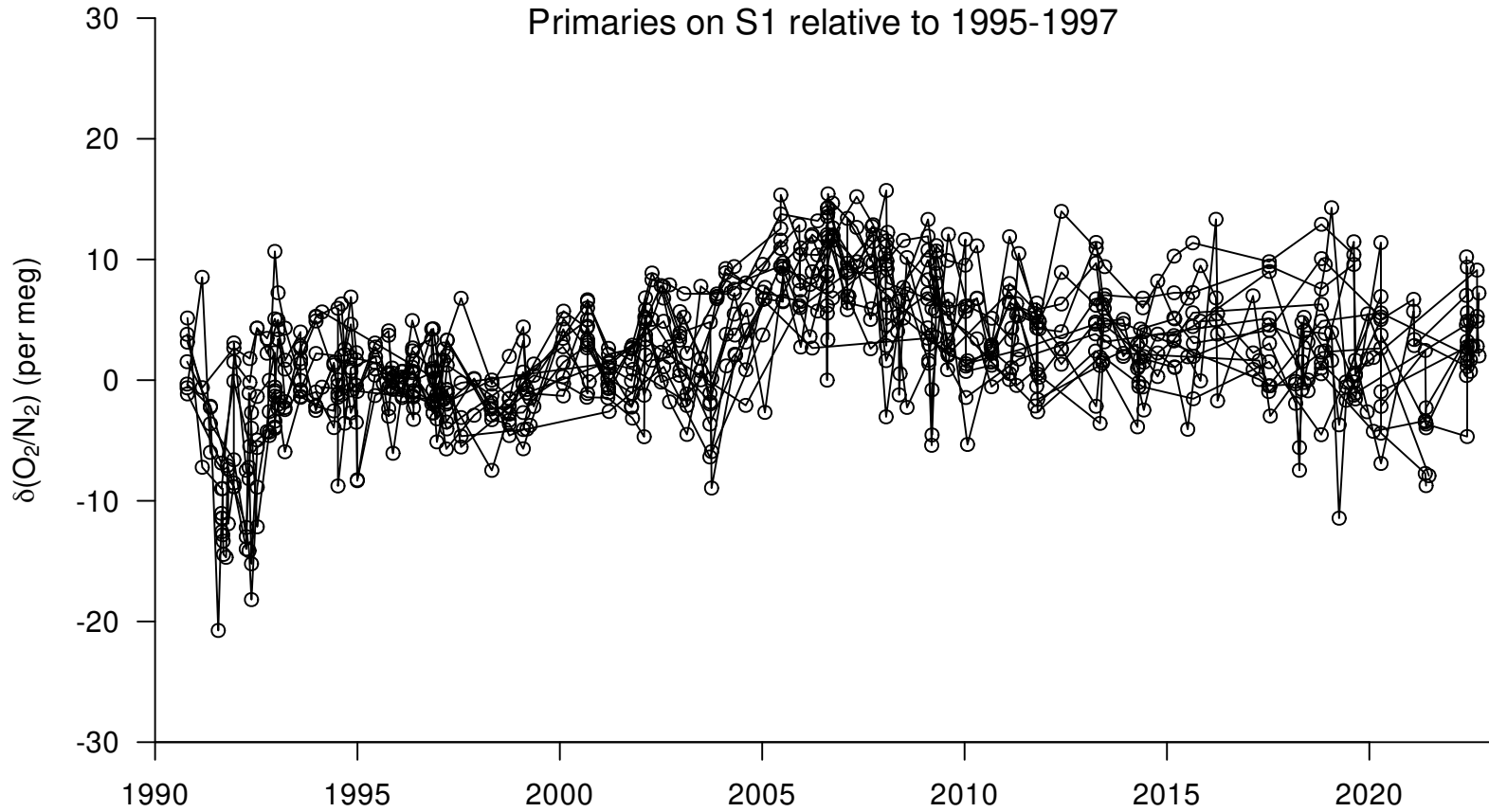
**Precision Statistics from 2023 High CO<sub>2</sub> standard tank analyses.**

20-Jul-23  
G.Emanuele

Fill Date	Tank	Fill	Uncorr ppm CO <sub>2</sub>	Avg ppm CO <sub>2</sub>	Stdev ppm CO <sub>2</sub>	N	Deviation	Pair Difference
29-Jun-23	<32994>	1A	400.646	400.718	0.102	2	-0.072	-0.144
29-Jun-23	<32994>	1B	400.790				0.072	
26-Jun-23	<33761>	1A	423.755	423.808	0.057	3	-0.053	
12-Jul-23	<33761>	2A	423.801				-0.007	-0.068
12-Jul-23	<33761>	2B	423.868				0.060	
22-Jun-23	<16636>	1A	448.700	448.678	0.031	2	0.022	0.044
22-Jun-23	<16636>	1B	448.656				-0.022	
21-Jun-23	<33751>	1B	480.823	480.828	0.012	3	-0.005	
13-Jul-23	<33751>	2A	480.819				-0.009	-0.022
13-Jul-23	<33751>	2B	480.841				0.014	
20-Jun-23	<32992>	1A	505.665	505.711	0.066	2	-0.047	-0.094
20-Jun-23	<32992>	1B	505.758				0.047	
27-Jun-23	<33763>	1A	538.453	538.451	0.003	2	0.002	0.004
27-Jun-23	<33763>	1B	538.449				-0.002	
5-Jul-23	<28177>	1B	606.267	606.330	0.054	3	-0.063	
10-Jul-23	<28177>	2A	606.360				0.030	-0.002
10-Jul-23	<28177>	2B	606.362				0.032	
16-Jun-23	<1661>	7A	380.538	380.575	0.041	3	-0.037	
3-Jul-23	<1661>	8A	380.568				-0.007	-0.051
3-Jul-23	<1661>	8B	380.619				0.044	

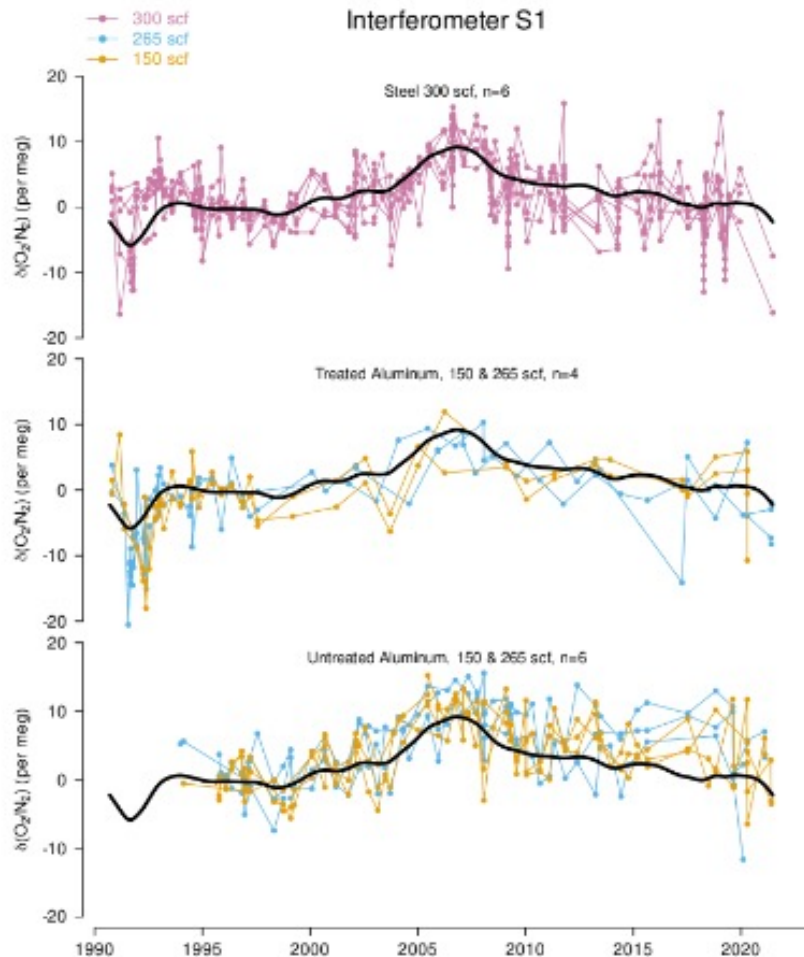
High CO <sub>2</sub> tanks only		
	All	Pairs Only
Pooled Stdev:	0.053	0.051
Pt In:	9188	9578
With <1661>		
	All	Pairs Only
Pooled Stdev:	0.051	0.049
Pt In:	9202	9562

# Stability of O2 standard cylinders.



# Stability of O2 standard cylinders by type.

## Relative drift



- 16 primaries (excluding 2 leakers)
- Start of service ranges from 1986–1995
- 3 materials: steel, untreated aluminum, treated aluminum
- 3 volumes: 300 scf, 265 scf, 150 scf
- If some of the primaries are drifting, that means there is an artifact in the S2 scale.
- There appears to be some fanning out of the ensemble

# LA Megacities 16 field stations, 93 cylinders (and counting)

Keeling G2401 Tank list

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A1 | Date

1	Date	ACTION	TANKID	FILLDATE	amb/spn	STATUS	LOC	NOTES
2	3/17/2020	IN	JB04008	20161118	amb			Postfield, LSN05 P5
3	11/29/2022	IN	JB03679	20221209	Spn		SIO	Postfield from ghg49
4	7/20/2020	IN	JB03689				SIO	O2N2 PRIMARY
5	5/4/2023	OUT	JJ12919	A	spn		SIO	post field
6	5/6/2022	OUT	JJ12924	20200921	AMB		LSN05	
7	11/29/2022	OUT	JB03871	B	amb		IRV01	Inv01
8	2/7/2022	OUT	JB04029	20211018	amb			Deploy to Riverside
9	6/3/2019	OUT	JB03652	20181031	amb		SNBCC	SNBCC, to replace JB03420-A
10	5/4/2022	IN	JB04000	20220602				to LSN06
11	1/29/2021	OUT	JB03992	20200224	spn		LSN01	Deploy to LSN01(USC), replaces JB04137-20170921 (p6)
12	3/4/2022	IN	JB04002	20220525	amb		GHG44	
13	3/2/2020	OUT	JB04026	20191122	spn		CNGPR	CNGPR, p6, replaces JB04012-20161221
14	1/28/2022	OUT	JJ12945	20200921	spn		LSN05	Deploy to LSN05, replaces JB03687-20181218
15	6/20/2022	OUT	JJ12958	20220215	amb		GHG45	Top-filled with nd02707, looks great ready to deploy, measured on MD. Deployed to SCI
16	1/28/2022	OUT	JB03899	20211123	amb		LSN05	Deploy to LSN05, replaces JB04002, LATER (in a month or so)
17	1/23/2023	IN	JB03999	20220602	amb		SIO	
18	1/28/2022	OUT	JJ12920	20211123	amb		SNBCC	
19	12/8/2020	IN	JJ12937	A			SIO	LOW O2 STD FOR RPK
20	5/4/2023	IN	JB03666	20230602	spn			POST FIELD
21	6/27/2022	OUT	JB04137	20210928	amb		LSN01	Deploy to LSN01, measured on MD
22	5/10/2022	OUT	JB03687	20220411	spn		GHG40	Deployed to MLO, GHG40
23	11/1/2021	OUT	JB03680	20200921	spn		GHG72	Deploy to RAND
24	3/4/2022	IN	JB03070	20220411	SPN			to CNGPR
25	6/15/2020	OUT	JA02948	20200224	amb		TRSTD	Deployed to TRSTD
26	3/2/2020	OUT	JA02505	C	spn		IRV01	IRV01, p6, replaces JJ12915-A
27	12/3/2021	OUT	JB04142	20210922	spn		GHG45	Deploy to SCI, Deke coming over to pick it up
28	9/26/2017	IN	JB04140	-	empty			From Scott Marrin
29	2/4/2022	OUT	JB04163	20211123	amb		LSN05	Deploy to LSN05, replaces JB03070 (175 psig)
30	3/4/2022	OUT	JB04153	20211123	amb		LSN01	Measured on MD, deploy to LSN01, replaces JB04000-20161117
31	1/29/2021	OUT	JB04169	20200806	amb		GHG49	Deploy to G HG49(Cattech), replaces JB04153-20180605 (p6, 700 psig). Replace later.
32	7/20/2020	OUT	JB04030	20200224	spn		SNBCC	Top-filled with HA2370-20180620 and CC101767, ready to deploy. Hand off for SNBCC, port
33	5/4/23	IN	JB0429	20230503	Spn		SIO	EMPTY
34	8/27/2020	IN	JB03096	20211123	spn		SIO	
35	8/4/2018	OUT	CC2516	20180223	amb			Aerodyne tank for GHG44
36	6/20/2022	OUT	JB04079	20220215	amb		GHG45	Top-filled with nd02707, looks great ready to deploy, measured on MD. Deployed to SCI
37	07/09/2018	IN	JJ13271	-			SIO	O2/N2 PRIMARY
38	11/1/2021	OUT	JJ13327	20200806	amb		GHG72	Deploy to RAND
39	8/2/2022	IN	JJ13262	20191122	spn		SIO	Postfield from SCI, empty
40	5/4/2023	IN	JJ13317	20200806	amb		SIO	POST FIELD
41	11/21/2018	OUT	JB04123	A	amb			Ready for deployment, site undetermined
42	3/2/2020	OUT	JB03656	20190318	amb		GHG44	GHG44, p4, replaces JB04029-20161118
43	9/4/2020	OUT	JB04015	20200224	amb			Top-filled with ND28171-190313. Deployed for GHG45.
44	5/4/2023	IN	JB03659	20230602	amb		SIO	POST FIELD
45	2/11/2019	OUT	JB03076	B	amb			Deployed to AZ
46	3/2/2020	OUT	JB03065	20230222	amb		CNGPR	CNGPR, p5, replaces JJ12920-A, EMPTY!
47	5/4/2023	IN	JB03862	B	amb		SIO	post field
48	6/24/2019	OUT	JB03322	B	amb		GHG39	New prefield, ready for deployment to G2301
49	1/28/2022	IN	JA02251	20220602	amb		GHG49	installed 4/25/23
50	4/1/2021	OUT	JB04075	A	amb		GHG40	Deploy to MLO, replaces JA02199
51	7/16/22	OUT	JB03819	20211123	spn		TRSTD	
52	3/4/2022	IN	JB03672	20220525	amb		GHG44	installed 6/29/23
53	1/28/2022	OUT	JB03682	20211123	amb		LSN60	Deploy to LSN05, 1700 psig.
54	7/14/2021	OUT	JJ13918	A	amb		TRSTD	Deploy to TRSTD

Keeling G2401 Tank list

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A1 | Date

1	Date	ACTION	TANKID	FILLDATE	amb/spn	STATUS	LOC	NOTES
42	3/2/2020	OUT	JB03656	20190318	amb		GHG44	GHG44, p4, replaces JB04029-20161118
43	9/4/2020	OUT	JB04015	20200224	amb			Top-filled with ND28171-190313. Deployed for GHG45.
44	5/4/2023	IN	JB03659	20230602	amb		SIO	POST FIELD
45	2/11/2019	OUT	JB03076	B	amb			Deployed to AZ
46	3/2/2020	OUT	JB03065	20230222	amb		CNGPR	CNGPR, p5, replaces JJ12920-A, EMPTY!
47	5/4/2023	IN	JB03862	B	amb		SIO	post field
48	6/24/2019	OUT	JB03322	B	amb		GHG39	New prefield, ready for deployment to G2301
49	1/28/2022	IN	JA02251	20220602	amb		GHG49	installed 4/25/23
50	4/1/2021	OUT	JB04075	A	amb		GHG40	Deploy to MLO, replaces JA02199
51	7/16/22	OUT	JB03819	20211123	spn		TRSTD	
52	3/4/2022	IN	JB03672	20220525	amb		GHG44	installed 6/29/23
53	1/28/2022	OUT	JB03682	20211123	amb		LSN60	Deploy to LSN05, 1700 psig.
54	7/14/2021	OUT	JJ13918	A	amb		TRSTD	Deploy to TRSTD
55	12/10/2021	OUT	JJ13945	A	amb		GHG39	Deploy to VIC
56	4/6/2021	OUT	JJ15089	A	amb		SNDSG	
57	5/10/2022	OUT	JB04039	B	amb		GHG40	Deployed to MLO, GHG40
58	11/1/2021	OUT	JB04152	20200831	amb		GHG72	Deploy to RAND
59	2/7/2022	IN	JB03883	20220411	spn			Contribution from UCR
60	7/25/2022	IN	JJ12951	B	amb		SIO	post field - leaked
61	10/25/2022	IN	JB03340	C	amb			NOAA ambients from EN
62	10/25/2022	IN	JB03800	C	amb			NOAA ambients from EN
63	11/29/2022	OUT	JJ12935	20220222	amb		IRV01	Inv01
64	1/20/2023	IN	JJ13149	B	spn		IRV01	installed 6/30/23
65	1/20/2023	IN	JJ13155	B	spn			NOAA spans from EN
66	12/6/2022	OUT	JB04006	20210922	SPN		MNKEA	SPAN AT MLO 2.0
67	12/6/2022	OUT	JB04150	20220525	AMB		MNKEA	AMB AT MLO 2.0
68	12/6/2022	OUT	JB03420	20220602	AMB		MNKEA	AMB AT MLO 2.0
69	1/23/2023	IN	JB03956	20210922	SPN		GHG44	Installed 4/26/23
70	1/23/2023	IN	JJ12916	20220411	SPN		SIO	
71	1/23/2023	IN	JB03350		SPECIAL		SIO	He STD
72	1/23/2023	OUT	JB03678	20200224	SPN		SNDSG	
73	1/24/2023	OUT	JB03880	A	AMB		GHG40B	
74	1/24/2023	OUT	JB03893	A	AMB		GHG40B	
75	1/24/2023	OUT	JB03675	?	SPN		GHG40B	
76	1/24/2023	OUT	JJ12938	20200922	SPN		LSN06	FULLERTON
77	9/1/2022	OUT	JB04012	20210922	SPN		GHG49	
78	1/26/2023	OUT	JB04121	20220215	amb			Deploy to CNGPR, to replace JB03065-20181031 (500 psig as of 1/24/2023)
79	1/26/2023	OUT	JB03061	20220215	amb			Deploy to LSN05, replaces JB03899-20211123. Measured for N2O.
80	1/26/2023	OUT	JA02199	20220222	amb			Deploy to GHG39, replaces JJ13945-A
81	1/26/2023	OUT	JB04151	20220222	amb			Deploy to ghg49
82	1/26/2023	OUT	JJ13149	B	spn			Deploy to IRV01, replaces JA02505-C
83	1/27/2023	OUT	JB03671				SIO	O2/N2 PRIMARY
84	2/22/2023	IN	JB04057	20230222	amb		CNGPR	Installed 4/26/23
85	2/22/2023	IN	JB03368	20230222	amb		SIO	anal 3x
86	2/22/2023	IN	JB03884	20230222	amb		SIO	anal 3x
87	2/22/2023	IN	JB03653	20230222	amb		SIO	anal 3x
88	2/22/2023	IN	JB03090	20230222	amb		SIO	anal 3x
89	2/22/2023	IN	JB04064	20230222	amb		SIO	anal 3x
90	2/22/2023	IN	JB04059	20230222	amb		SIO	filled drifting?
91	5/4/2023	IN	JB03861	A	amb		SPN	EMPTY EN TANK
92	5/4/2023	IN	JB03889		AMB		SIO	EMPTY EN TAN no tag
93	6/15	IN	JB03690	20221209	SPN		SIO	

# BRW O2/N2 field instrument 20, N150 cylinders / year

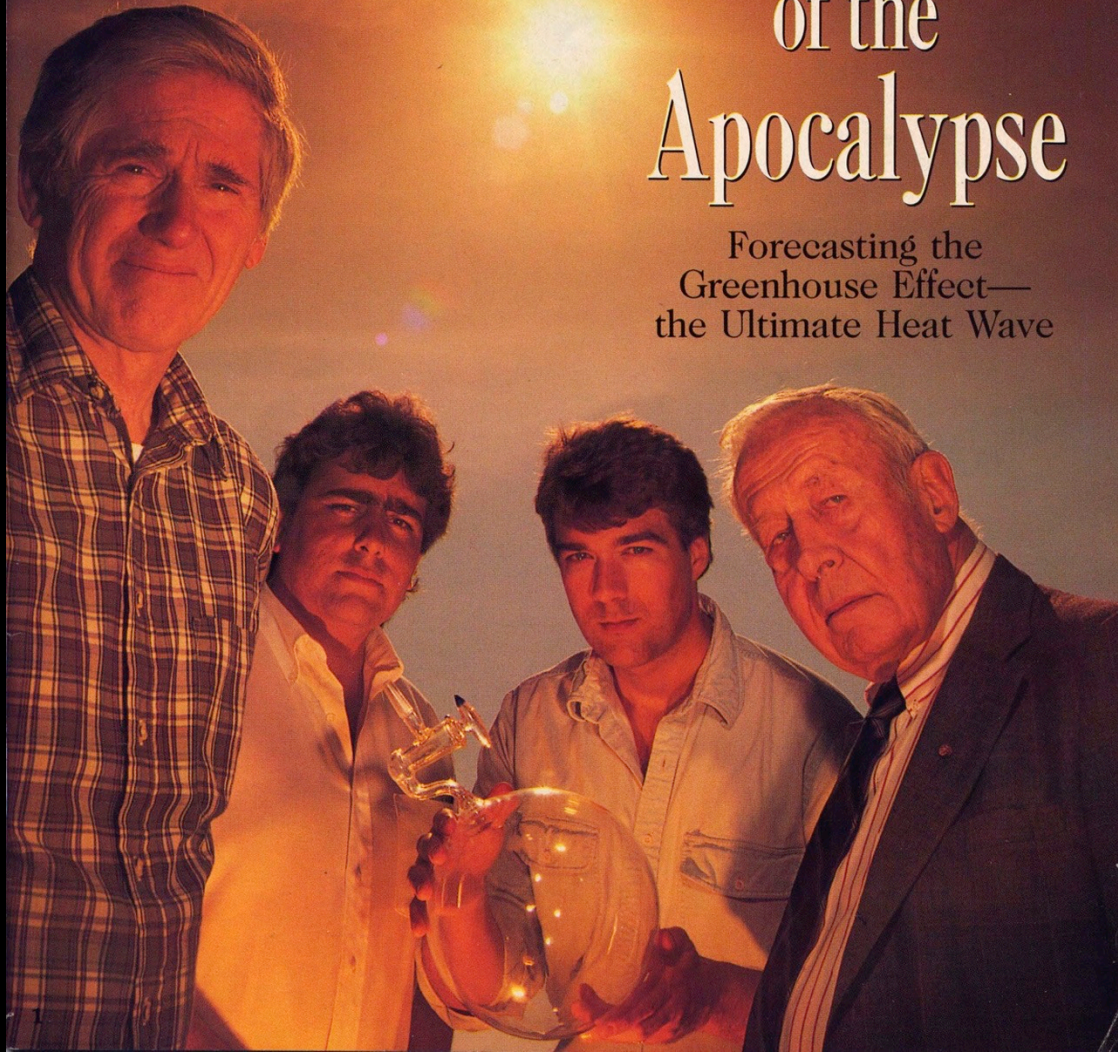
A	B	C	D	E	F	G	H	I	J	
Request #	Project	Brief Description	Date Needed (mm/dd/yyyy)	Requestor	Preparer	Tank ID	Date Filled (yyyymmdd)	Date Completed (yyyymmdd)		Requestor
181	O2	Junk	11/07/22	Shane	Tim	nd01650		20220411	in use	Ambient
182	O2	Junk	12/15/2022	Shane	Tim	nd02707	11/07/2022	11/07/2022	344B	Ambient
183	O2	Scan	2/15/2023	Shane	Tim	ha2370	11/07/2022	11/07/2022	344C	nd size, no constraints
184	BRW	low O2 span	4/15/2023	Eric	Tim	cc101774	3/27/23		344C	BRW span: O2= -800 to -850, C
	BRW	low O2 span	4/15/2023	Eric	Tim	cc113293	3/27/23		344C	BRW span: O2= -800 to -850, C
	BRW	high O2 span	4/15/2023	Eric	Tim	cc748819	3/27/23		344C	BRW span: O2= -550 to -625, C
	BRW	high O2 span	4/15/2023	Eric	Tim	cc748825	3/27/23		344C	BRW span: O2= -550 to -625, C
185	BRW	wt	4/15/2023	Eric	Tim	cc748821	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc748820	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc748803	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc748818	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc748823	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc101776	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc101782	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc113309	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc113308	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc748814	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc748817	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc748810	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc113300	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc173467	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc173444	4/13/2023	4/13/2023	344B	working tank ambient air
	BRW	wt	4/15/2023	Eric	Tim	cc101767	4/13/2023	4/13/2023	344B	working tank ambient air
186	O2	HWT	6/5/2023	Shane	Tim	HA2353-20220603	6/1/23	6/1/23	344	CO2 420ppm, O2 -780permeg,
187	O2	LWT	6/19/2023	Shane	Tim	ND59726-20230615	6/1/23	6/16/23	344B	CO2 410ppm, O2 -735permeg,
188	O2	PWT	7/1/2023	Shane	Tim	ND44520-20220215	6/1/23	6/1/23	343	baseline with argon spike

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# Weathermen of the Apocalypse

Forecasting the  
Greenhouse Effect—  
the Ultimate Heat Wave





Dr. Tim Lueker

Climate Change Outreach Specialist  
CO<sub>2</sub> Research Group at Scripps  
Home of the “Keeling Curve”

Google

Data SIO, NOAA, U.S. Navy, NGA, GEBCO IBCAO INEGI Landsat / Copernicus U.S. Geological Survey Camera : 12,167 km 73°04'38"N 95°50'